



# Right Sizing – Metal Stamping

Case study



# Right Sizing business overview

Metal stamping business based in Melbourne.

## What we did for them:

### How the savings were achieved:

- › Adjusting the oven so it can take full size sheets
- › New feeders and tooling on press

## Outcomes:

**Total cost were in the order of: \$788,200**

**Total savings are in the order of:**

Material Savings:	\$210,000
Energy:	\$180,000
Labour:	\$120,000
Payback period:	Less than 1.5 of a year

